LOW COST POLYCARBONATE ENCLOSURE FOR INDICATORS AND TRANSMITTERS

BATTERY OPERATED DIGITAL TEMPERATURE INDICATOR

108KN

Introduction

IME Model 108KN is a Battery Operated Digital Temperature Indicator which accepts a standard Pt100 RTD sensor and provides a crisp 4 digit LCD(approx height 12.5mm or 1/2"). When compared to the archaic Bimetallic indicators, operating costs are reduced since just one device covers the entire range of local temperature measurement(-100 °C to +700 °C) with higher accuracy.

The 108KN is enclosed in a low cost UV resistant polycarbonate housing, which meets NEMA 4X and IP66/68 requirements.

Mounting

The Model 108KN can be either remotely mounted or mounted directly on the thermowell/nipple assembly. For mounting the unit on a wall or 2" pipe a wide choice of stainless steel brackets are also available. (See Page 5)

Functional Specifications

Display Units

°C or °F, switch selectable

Battery Life

Approx. 24 Months using Lithium AA cells

Calibration

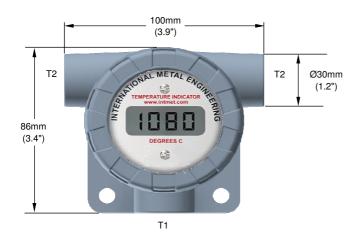
Single point calibration for enhanced accuracy

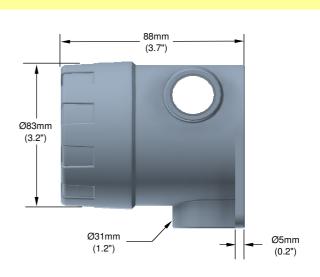
Ordering Information

See page 6 for complete ordering information.



POLYCARBONATE ENCLOSURE DIMENSIONS





INTERNATIONAL METAL ENGINEERING

LOOP POWERED INDICATORS

LED LOOP POWERED INDICATOR

108MK

Introduction

IME Model 108MK Loop Powered Digital Indicators allow the process variable from any 4~20 mA current source to be monitored in engineering units. Since the unit derives its power from the loop, no additional power supply or wiring is needed. Because of its low voltage drop (3.7 Volts at 20mA), the model 108MK can be incorporated into almost any 2 wire loop, where local indication of a process variable is needed.

Functional Specifications

Display Height

10mm (0.4") high, 4 digit LED

Calibration

Via membrane switches on front panel

Operating Temperature

-40°C to +60°C

Mounting

Model 108MK can be mounted on a wall or 2" pipe (See page 5 for details).

LCD LOOP POWERED INDICATOR

108PP

Introduction

IME Model 108PP Loop Powered Digital Indicators allow the process variable from any 4~20 mA current source to be monitored in engineering units. Since the unit derives its power from the loop, no additional power supply or wiring is needed. Because of its low voltage drop (4.2 Volts at 20mA), the model 108PP can be incorporated into almost any 2 wire loop, where local indication of a process variable is needed.

Functional Specifications

Display Height

12.5mm (1/2") high, 4 digit LCD

Calibration

Via membrane switches on front panel

Operating Temperature

-20°C to +60°C

Mounting

Model 108PP can be mounted on a wall or 2" pipe (See page 5 for details).

BACKLIT LCD LOOP POWERED INDICATOR

108EL

Introduction

IME Model 108EL Loop Powered Digital Indicators allow the process variable from any 4~20 mA current source to be monitored in engineering units. Since the unit derives its power from the loop, no additional power supply or wiring is needed. Because of its low voltage drop (3.5 Volts at 20mA), the model 108EL can be incorporated into almost any 2 wire loop, where local indication of a process variable is needed.

BACKLIT LCD Glass Display

The process variable and other relevant information is displayed on a white backlit display approx 32 x 23mm, which is visible in a dark environment. The 5 digit, 7 segment main display(digit height of approx 8mm) displays the process variable. An additional display(digit height of approx. 5mm) allows different engineering units to be displayed such as μ s, s, pH, ppm, °F, °C, PSI, MPa, Bar, KPa etc. The percentage of full scale is displayed both digitally and on a 52 bar meter with a 2% resolution.

Functional Specifications

Calibration

Via push buttons on the front panel

Operating Temperature

-20°C to +60°C

Mounting

Model 108EL can be mounted on a wall or 2" pipe (See page 5 for details).







FIELD MOUNTED INDICATING TEMPERATURE TRANSMITTER

108PN

Introduction

IME Model 108PN is a two wire indicating transmitter which converts input from a Type J/K Thermocouple or Pt100 sensor into a load independent 4-20mA process signal. A 4 digit red LED allows for local indication of Temperature, which is switch selectable to read °C or °F.

Functional Specifications

Display Height

10mm (0.4") high, 4 digit LED

Calibration

Via membrane switches on front panel

Operating Temperature

-40°C to +60°C

Mounting

Model 108PN can be mounted on a wall or 2" pipe (See page 5 for details).



FIELD MOUNTED INDICATING TEMPERATURE TRANSMITTER WITH HART®

108HT

Introduction

Model 108HT is a digital, PC/Hand-Held programmable, isolated 2-wire transmitter with HART® protocol. The unit converts 8 types of thermocouples; 8 types of RTDs, configured as 2, 3 and 4 wires; potentiometer, resistor and millivolt inputs into a 4-20mA process current loop.

Backlit LCD Glass Display

The process variable and other relevant information is displayed on a white backlit display approx 32×23 mm, which is visible in a dark environment. The 5 digit 7 segment main display(digit height of approx 8mm) displays the temperature. An additional display(digit height of approx. 5mm) allows the sensor details(PT100, Type K etc.,) to be displayed. The percentage of full scale is also displayed on a 52 bar meter with a 2% resolution and also digitally(5mm height).

Functional Specifications

Sensor

Thermocouple Type B, E, J, K, N, R, S, T, Cu50, Cu100,

Pt100, Pt500, Pt1000

Output Signal

4~20mA with HART® (Specify Revision 5 or 7)

Isolation

2KV AC between input and output

Mounting

Model 108HT can be mounted on a wall or 2" pipe (See page 5 for details).

FIELD MOUNTED TEMPERATURE INDICATING SWITCH WITH DUAL RELAYS



108PR

Introduction

Model 108PR allows two independent alarms to be assigned over the temperature range of the sensor. The unit will accept an input from a Pt100 RTD or Type J or K thermocouple and provide an indication on a bright 4 digit LED. The unit serves a dual purpose since in addition to local indication of temperature, which is switch selectable to read °C or °F, it also serves as an accurate and repeatable indicating temperature switch.

Functional Specifications

Display Height

10mm (0.4") high, 4 digit LED

Operating Temperature

-40°C to +60 °C

Alarm Output

2 sets SPDT, 1 form C, rated 5A @ 230V AC, 50/60Hz

Output Signal

Relay + 4 to 20 mA

Mounting

Model 108PR can be mounted on a wall or 2" pipe (See page 5 for details).



TEMPERATURE INDICATING TRANSMITTER WITH DUAL RELAYS

108PK

Introduction

IME Model 108PK allows 2 independent alarms to be assigned over the temperature range of the sensor. The unit will accept an input from a Pt100 RTD Sensor and provide an indication on a bright 4 digit LED. The unit serves a dual purpose since in addition to local indication of temperature, which is switch selectable to read Deg F or Deg C, it also serves as an accurate and repeatable temperature switch. In addition a 4-20mA Output proportional to temperature is available, making the 108PK into an indicating transmitter.

Functional Specifications

Display Height

10mm (0.4") high, 4 digit LED

Operating Temperature

-40°C to +60 °C

Alarm Output

2 sets SPDT, 1 form C, rated 5A @ 230V AC, 50/60Hz

Output Signal

Relay + 4- 20 mA, Proportional to Temperature

Mounting

Model 108PK can be mounted on a wall or 2" pipe (See page 5 for details).



INDICATING PID TEMPERATURE CONTROLLER WITH DUAL RELAYS

108PM

Introduction

IME Model 108PM allows 2 independent alarms to be assigned over the temperature range of the sensor. The unit will accept an input from a Pt100 RTD Sensor and provide an indication on a bright 4 digit LED. The unit serves a dual purpose since in addition to local indication of temperature, which is switch selectable to read Deg F or Deg C, it also serves as an accurate and repeatable temperature switch and a PID controller.

Functional Specifications

Display Height

10mm (0.4") high, 4 digit LED

Operating Temperature

-40°C to +60 °C

Alarm Output

2 sets SPDT, 1 form C, rated 5A @ 230V AC, 50/60Hz

Output Signal

Relay + 4 to 20 mA DC PID Control

Mounting

Model 108PM can be mounted on a wall or 2" pipe (See page 5 for details).

FIELD MOUNTED PROCESS INDICATOR WITH DUAL RELAYS

108RR

Introduction

IME Model 108RR Digital Indicator allows the 4-20mA two wire signal from any transmitter to be monitored in engineering units and two corresponding alarms to be assigned. Both alarms can be assigned either high or low within the selected range. In addition the Model 108RR allows the re-transmission of the 4-20mA signal.

Functional Specifications

Display Height

10mm (0.4") high, 4 digit LED

Operating Temperature

-40 °C to +60 °C

Alarm Output

2 sets SPDT, 1 form C, rated 5A @ 230V AC, 50/60Hz

Output Signal

Relay + 4 to 20 mA

Mounting

Model 108RR can be mounted on a wall or 2" pipe (See page 5 for details).



FLOW INDICATOR WITH DUAL RELAYS (BATCH CONTROLLER)

108FR

Introduction

IME Model 108FR is a Digital flow indicator that accepts a 4 to 20 mA signal or pulse from a flow meter or flow transmitter and displays the flow rate and the totalized flow. Two independent alarms can be assigned to either the flow rate or the totalized flow, making the unit ideal for batch control. In addition the unit also provides a 4 to 20mA two wire load independent signal proportional to flow.

Functional Specifications

Display Height for Flow Rate

7.6mm (0.3"), 4 Digit LED

Display Height for Totalized Flow

7.6mm (0.3"), 6 Digit LED

Operating Temperature

-40 °C to +60 °C

Alarm Output

2 sets SPDT, 1 form C, rated 5A @ 230V AC, 50/60Hz

Output Signal

Relay + 4 to 20 mA

Mounting

Model 108FR can be mounted on a wall or 2" pipe (See page 5 for details).



FIELD MOUNTED PROCESS INDICATOR

108MN

Introduction

IME Model 108MN Digital Process Indicator allows the process variable from any transmitter to be monitored in the field. Since the unit can also provide 24V DC to the transmitter, the unit can be used to power any 2-wire transmitter in the field.

Functional Specifications

Display Height

10mm (0.4") high, 4 digit LED

Calibration

Via membrane switches front panel

Operating Temperature

-40°C to +60°C

Mounting

Model 108MN can be mounted on a wall or 2" pipe (See page 5 for details).



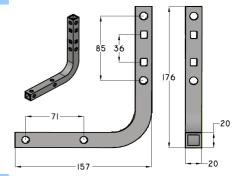
STAINLESS STEEL MOUNTING BRACKET

175RC

Introduction

This simple hollow square mounting bracket constructed out of SS316 Stainless Steel, can be used to mount a variety of field devices, either on a wall or panel or a 2" Pipe.

When mounting on a 2" pipe, a "U" Bolt is required, which can be supplied optionally.



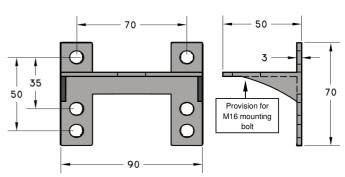
STAINLESS STEEL MOUNTING BRACKET

175PM

Introduction

This simple "L" Shape mounting bracket constructed out of SS316 Stainless Steel, can be used to mount a variety of field devices, either on a wall or panel or on a 2" pipe.

When mounting on a 2" pipe, two "U" Bolts are required, which can be supplied optionally.



INTERNATIONAL METAL ENGINEERING

ORDERING INFORMATION FOR INDICATORS AND TRANSMITTERS

| Model | Descripti | ion | | | | | | | |
|-------|--|--|--|---|--|----------------------|--|--|--|
| 108KN | Field Mou | ınted Batter | y Powered Di | gital Tempe | erature Indicator | | | | |
| 108MK | Field Mou | Field Mounted Battery Powered Digital Temperature Indicator Field Mounted LED Loop Powered Indicator | | | | | | | |
| 108PP | | Field Mounted LCD Loop Powered Indicator | | | | | | | |
| 108EL | | Field Mounted LCD Loop Powered Indicator With Engineering Units | | | | | | | |
| 108PN | Field Mou | Field Mounted Indicating Temperature Transmitter | | | | | | | |
| 108HT | Field Mou | Field Mounted Indicating Temperature Transmitter with HART® | | | | | | | |
| 108PR | Field Mounted Indicating Temperature Switch With Dual Relays | | | | | | | | |
| 108PK | Field Mounted Temperature Indicator with Dual Relays and 4- 20 mA Output | | | | | | | | |
| 108PM | Field Mounted Temperature Indicator with Dual Relays and 4 to 20 mA PID Control Output | | | | | | | | |
| 108RR | Field Mounted Process Indicator With Dual Relays | | | | | | | | |
| 108FR | | Field Mounted Flow Indicator With Dual Relays | | | | | | | |
| 108MN | | Field Mounted Process Indicator With Power Supply For Transducer | | | | | | | |
| 1 | Code | | nt Connection | | Conduit Size (T2) | | | | |
| | 01 | | (See note 1) | | 3/4" NPT | | | | |
| | | | (See note 1) | | ½" NPT | | | | |
| | | | (See note 1) | | M20 x 1.5P | | | | |
| | 04 | 1/2" NPT | (| | 3/4" NPT | | | | |
| | 05 | 1/2" NPT | | | ½" NPT | | | | |
| | 06 | 1/2" NPT | | | M20 x 1.5P | | | | |
| | 17 ½" NPT | | | | None | | | | |
| | XX | OTHER(S | SPECIFY) | | OTHER(SPECIFY) | | | | |
| | 1 | Code | Size of Thi | read & Cab | ole(mm) for Nylon Cable Glands | | | | |
| | | C00 | No Cable C | aland Requ | ired | | | | |
| | | C01 | 1/2" NPT, Ca | able Size 5- | -9mm dia, IME Model 108CG-N-01 | | | | |
| | | C02 | 1/2" NPT, Ca | able Size 6- | -12mm dia, IME Model 108CG-N-02 | | | | |
| | | C03 | 1/2" NPT, Ca | able Size 10 | 0-14mm dia, IME Model 108CG-N-03 | | | | |
| | | C04 | 3/4" NPT, Ca | able Size 9- | -16mm dia, IME Model 108CG-N-04 | | | | |
| | C05 | 3/4" NPT, Cable Size 13-18mm dia, IME Model 108CG-N-05 | | | | | | | |
| | | | M20 x 1.5P, Cable Size 5-9mm dia, IME Model 108CG-N-06 | | | | | | |
| | C | | | M20 x 1.5P, Cable Size 6-12mm dia, IME Model 108CG-N-07 | | | | | |
| | | C08 | | , | te 10-14mm dia, IME Model 108CG-N-08 | | | | |
| | | | Code | | pries (See Page5) | | | | |
| | | | RC | | 75RC Mounting Bracket | | | | |
| | | | PM | | 75PM Mounting Bracket | | | | |
| | | | 1 101 | Code | | | | | |
| | | | | 00 | None | | | | |
| | | | | 01 | Model 17508, 1 Set (For Model 175RC) | | | | |
| | | | | 02 | Model 17508, 2 Sets (For Model 175PM) | | | | |
| | | | | | product 1. 500, E coto (i oi modol 1701 W) | | | | |
| | | | | | | | | | |
| | | | * | | | | | | |
| 108PR | 02 | C02 | RC | 01 | ← | Typical Model Number | | | |
| Note: | | | | | | | | | |

Note:

NYLON CABLE GLANDS 108CG



| THREAD SIZE | CABLE SIZE(mm) | MODEL NO |
|-------------|----------------|------------|
| | 5-9 | 108CG-N-01 |
| ½" NPT | 6-12 | 108CG-N-02 |
| | 10-14 | 108CG-N-03 |
| 3/4" NPT | 9-16 | 108CG-N-04 |
| 94 NPT | 13-18 | 108CG-N-05 |
| | 5-9 | 108CG-N-06 |
| M20 x 1.5P | 6-12 | 108CG-N-07 |
| | 10-14 | 108CG-N-08 |



Singapore

Blk13, Toa Payoh Lorong 8 #06-05 Braddell Tech Park Singapore 319261 Tel: +65-63536506 Fax: +65-63536281 website: www.intmet.com E-mail: admin@intmet.com

¹ Ports with M16 x 2P thread are not through holes, they are for Mounting only.